

Solutions for Your TOUGHEST
MIXING Applications in

COSMETICS & TOILETRIES



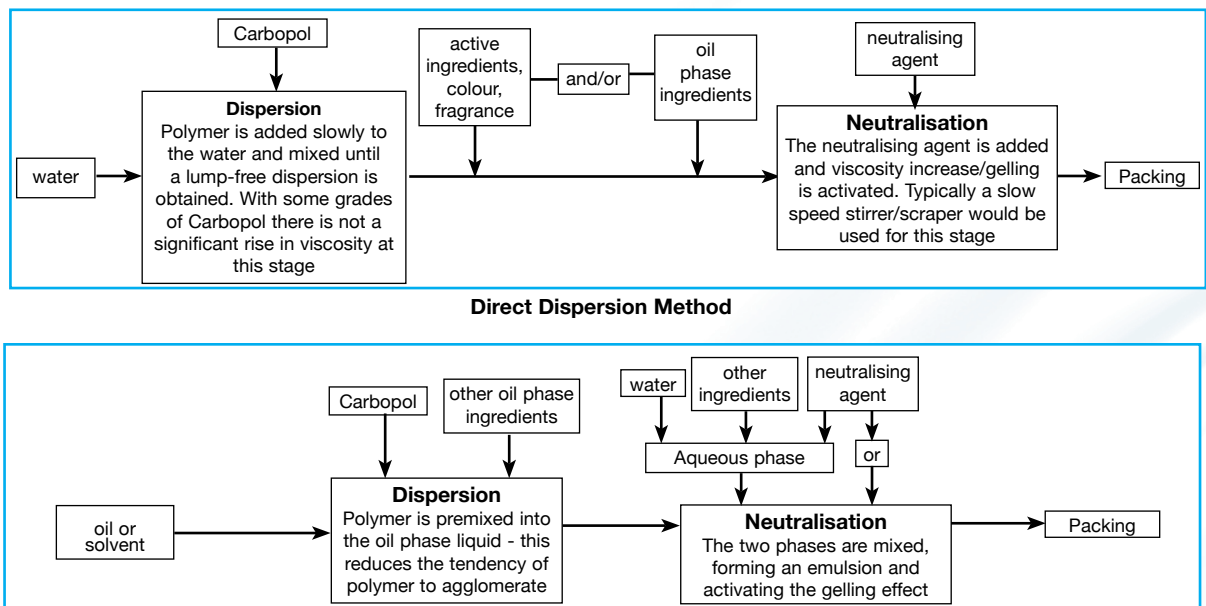
Dispersion and Hydration
of Carbopol[®]

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Carbopol® is a water soluble polymer, used as an emulsifying, stabilising, suspending, thickening and gelling agent in many industries. Carbopol is available in several different grades, which are widely used in manufacture of cosmetics and toiletries, including gels, creams and lotions, detergents, and air fresheners. The gelling effect is activated in two stages, firstly the dispersion and hydration of the Carbopol, and secondly “neutralising” the solution by the addition of chemicals which increase the pH. Neutralising agents include triethanolamine (TEA), sodium hydroxide and potassium hydroxide.

The Process

Manufacturing methods vary according to the type of product, but can be summarised as follows:



Indirect Dispersion Method - typically used with emulsions having a low aqueous content

The Problem

- Carbopol is generally supplied as a very light, low density powder. It tends to float when added to water, requiring vigorous agitation to be incorporated. This can cause dusting problems.
- When added to the water, Carbopol tends to form agglomerates which are not readily dispersed.
- Some powders have poor flow properties, making controlled powder addition difficult.
- While some grades display no significant increase in viscosity until neutralised, others start to thicken immediately, making addition of powder increasingly difficult.
- Long mixing times are required to complete dispersion/hydration.
- Aeration can create a persistent foam which may require chemical additives to disperse.
- Entrained air is very difficult to remove, clouding clear gels and causing problems where packaging is filled by volume rather than weight.
- Potential full yield is difficult to obtain with conventional agitation; many formulations contain unnecessarily high levels of Carbopol to compensate for this.
- Prolonged exposure to intense high shear can damage the polymer, reducing viscosity.

The Solution

These problems can be overcome using a Silverson mixer to disperse the Carbopol.

Dispersion

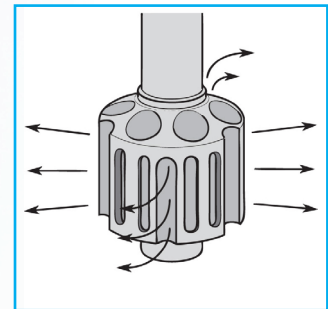
Dispersion is completed in a fraction of the time taken by conventional means, avoiding the risk of overshearing the polymer. Operation is described below.

Neutralisation

In certain circumstances Silverson mixers can be used for the neutralisation stage, depending on percentage and grade of Carbopol. For high viscosity products, a low shear stirrer/scrapper would be used.

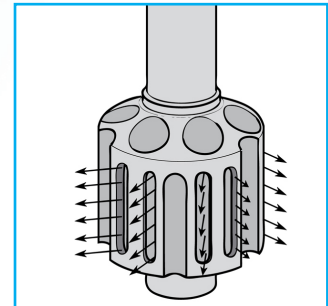
Stage 1

The vessel is charged with appropriate base fluid. The mixer is started, and the Carbopol is added. The high speed rotation of the single-piece Ultramix workhead creates a powerful vortex, drawing the powder and liquid down into the workhead where they are rapidly mixed.



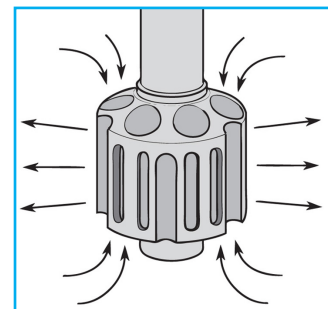
Stage 2

The materials are then forced through the slots in the side of the workhead and projected back into the body of the mix. Any agglomerates are broken down as they pass through the slots.



Stage 3

The vigorous movement in the vessel created by the Ultramix ensures that in a short mixing cycle all the material passes many times through the workhead, progressively reducing the particle size and exposing an increasing surface area to the surrounding liquid. This rapidly completes hydration.



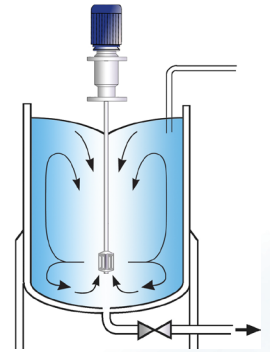
The Advantages

- Agglomerate-free mix.
- Maximised yield of raw materials as Carbopol is correctly dispersed.
- Minimised aeration.
- Stable emulsion.
- Consistent product quality and repeatability.
- High speed dispersion keeps mixing times to a minimum, avoiding overshearing of polymer.

The batch size, grade and percentage of Carbopol, and the product viscosity (dependant on pH of solution before neutralisation) dictate which Silverson mixer is most suitable for individual process requirements:

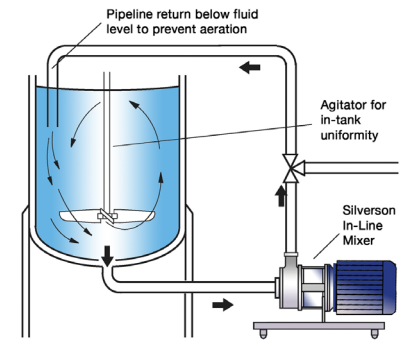
Silverson Ultramix

- Excellent in-tank movement
- Capable of rapidly incorporating large volumes of powders
- Ideal for higher viscosity mixes
- Ultra Hygienic CIP design
- Low maintenance



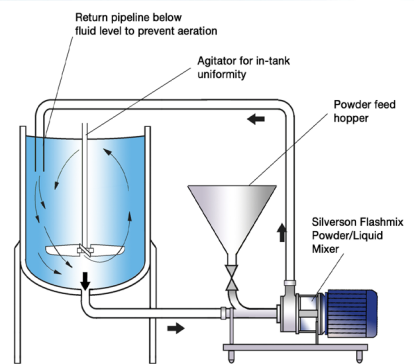
High Shear In-Line Mixers

- Ideal for larger batches
- Must be used in conjunction with an efficient in-tank agitator to wet out powder
- Aeration free
- Easily retrofitted to existing process
- Self-pumping, depending on product viscosity
- Units suitable for high viscosity mixes available
- Multistage units available
- Ultra Hygienic units available



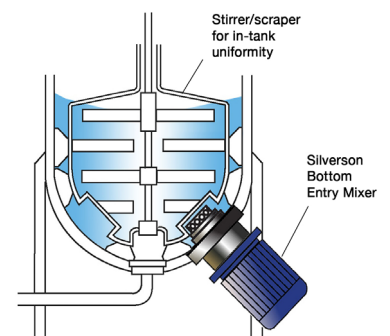
Silverson Flashmix

- Ideal for larger batches
- Capable of rapidly incorporating large volumes of powder
- Minimised aeration
- Minimised cleaning requirements
- Minimum operator input required
- Suitable for higher viscosity mixes
- Suitable for operation at higher temperatures
- Easily automated
- Optional hopper flow aids available



High Shear Bottom Entry Mixers

- Suitable for use on high viscosity creams in conjunction with an anchor stirrer/scrapper



For more information click here to go www.silverson.co.uk

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